



**PHQ 140014 Feed Assembly**

**Feed Assembly 4' Change**

<u>Key #</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
1A	SASTANMO	1	FEED ASSY 4' CHANGE NEXT 52 PARTS
1	1506102SCN	1	BEARING, ROLLER
2	16634	1	LUBE FITTING (Z3)
3	C9582	1	GEAR
4	30088	2	PINION
5	C9581	1	PAD, THRUST
6	23502127	1	KEY
7	C2840	1	BUSHING, FEED SCREW
8	A1556	1	COVER, FRONT
9	C2819	1	ROTOR, LARGE
10	B2244	1	COVER AIR MOTOR
11	D1508	1	BOLT, SQUARE HEAD 7/8" - 9 X 6"
12	B2243	1	CLAMP, MOTOR SUPPORT LEFT
13	B2356	1	PLATE, ADAPTER 19MM HOSE
14	10210F70	4	BOLT (SM)
15	149163MT	10	WASHER, LOCK M16 BELLEVILLE
16	D2028	8	WASHER FLAT, 16MM EXTRA
17	A1557	1	COVER, REAR
18	C2826	1	GEAR, DRIVE
19	B2242	1	PINION
20	C2827	1	GEAR, REDUCTION
21	D2029	4	SLEEVE, LACATING
22	1356663	2	SPUD, HOSE
23	150841B	2	BEARING
24	D2025	1	SPACER
25	C2818	1	ROTOR, SMALL
26	A1701	1	HOUSING
27	1502141SCN	4	BEARING
28	B2245	1	CLAMP, MOTOR SUPOPRT RIGHT
29	12810F	4	NUT, NYLOC M16
30	D2026	1	NUT
31	143M12	8	WASHER, LOCK HUGH COLLAR M12
32	109M1225	4	CAPSCREW, SOCKET HEAD M12 X 4
33	109M1016	4	CAPSCREW, SOCKET HEAD M10 X 4
34	143M10	4	WASHER, LOCK HIGH COLLAR M10
35	C2824	1	SHAFT, IDLER GEAR
28	C3341	1	PLATE, WEARING
36	S21187M	2	NUT
37	D2678	2	STUD
39	C1728	2	NUT (C5943)
40	109M816	6	CAPSCREW, SOCKET HEAD M8 X
3A	C2825	1	GEAR, IDLER (OPTIONAL REPLACES 1 & 3)1 & 3)

<u>Key #</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
1A	PHQ140014	1	FEED MOTOR ASSY NEXT 15 PARTS
15	149163MT	2	WASHER, LOCK M16 BELLEVILLE
41	C2836	1	GEAR, FEED SCREW
42	2350310	1	KEY
43	B2602	1	FEED SCREW 4 FT. STEEL
44	B4335	1	BUFFER, REAR
45	E456	1	FEED SHELL 4 FT. STEEL CHANGE
46	C3072	1	BUSHING, FRONT SUPPORT PIN
47	B2504	1	PIN, FRONT SUPPORT
48	B4677	1	BUFFER, FRONT
49	B2505	1	PLATE, FRONT SUPPORT
50	D2038	1	WASHER, BELLEVILLE 50MM
51	128M242	1	LOCKNUT
36	S21187M	2	NUT
39	C1728	2	NUT (C5943)
52	D2701	2	STUD

**Cone Clamp Assembly**

<u>Key #</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
1A	A7701X	1	CONE CLAMP ASSY NEXT 4 PARTS
53	A770	1	CONE CLAMP
54	B1276	4	CONE CLAMP PLATE
55	C1729	4	BOLT
56	SCJ32	5	NUT