



Available Leg Assemblies  
 51" Leg - Part No. A755451  
 39" Leg - Part No. A755B  
 30" Leg - Part No. A755A30

**SECAN 250  
 JACKLEG DRILL  
 Leg Assembly  
 Sinker Handle**

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From: \_\_\_\_\_

**QTY.**

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1	20015	1	Circlip (20014)	
2	C1521PC1	1	Water Valve Spring Cap	
3	164231	6	O-Ring	
4	D1406	1	Water Valve Spring	
5	C1522PC1	1	Water Valve	
6	164521	1	O-Ring	
7	164301	1	O-Ring	
8	B1181PC4	1	Water Control Valve Body	
9	D1673	1	Water Valve Seat	
10	C2144	1	Water Valve Seat Retainer	
11	D1674	1	Water Tube Spacer	
12	C1574A	1	Water Tube - Swaged	
13	D1675	1	Water Tube Seal	
14	C1572C	2	Side Rod	
15	D1385	1	Throttle Valve Handle Nut	
16	149163MT	1	Disc Spring	
17	C1509	1	Throttle Valve Handle	
18	D1384	1	Throttle Valve Key	
19	B1176	1	Throttle Valve	
20	D1388	2	Side Rod Nut	
21	A660	1	Backhead	
22	D1383	1	Throttle Valve Plunger	
23	D1382	1	Throttle Valve Plunger Spring	
24	2422P	1	Plug	
25	C1525N	1	Air Bend	
26	D1601	1	Air Bend Copper Washer	
27	C1526	1	Air Bend Nut	
28	C1811A	1	Air Line Cap	
29	355538A	1	Air Inlet Screen	
30	164999	1	O-Ring	
31	1356588	1	Hose Spud	
32	164731	1	O-Ring	
33	D6177	4	Ratchet Pawl (Reversible)	
34	S2134	4	Pawl Plunger	
35	D1611C	4	Pawl Plunger Spring	
36	B1173B	1	Rifle Bar (Reversible)	
37	B1170	1	Ratchet Ring (35 Teeth. standard)	
38	S2128	1	Valve Box Pin (SD1397)	
39	A745	1	Valve Box	
40	C1648	1	Valve	
41	A744	1	Valve Plug	
42	1218UF	1	Spindle Nut	
43	149122MT	1	Disc Spring	
44	300822	2	Sellok Pin (Long)	
45	30088	2	Sellok Pin (Short)	
46	C1518	1	Twist Grip	
47	164631	1	Friction Ring	
48	B1180B	1	Control Body (Taper Fit)	
48A	B1180	1	Control Body (Straight Fit)	
49	B1183B	1	Control Spindle (Taper Fit)	
49A	B1183	1	Control Spindle (Straight Fit)	
50	1125NF02	1	Spindle Plug	
51	164811	8	O-Ring	
52	A697B	1	Operating Handle (Taper Fit)	
52A	A697	1	Operating Handle (Straight Fit)	
53	C151415	1	Retract Valve Assembly	
54	D1424	1	Plunger Spring	
55	D1425	1	Sleeve Spring	
56	D1427	1	Plunger Plug	
57	145M30	1	Operating Handle Washer	
58	D8247	1	Operating Handle Nut	
59	D1454	1	Operating Handle Adapter Nut (Nylock)	
60	D1454D	1	Operating Handle Adapter Nut	
61	S2141	1	Water Stem Nut	
62	C1809	1	Water Stem - Threaded Type	
63	S2487	1	Water Stem Thrust Washer	
64	D1402	1	Water Inlet Washer Rubber	
65	C1272	1	Water Inlet Screen	
66	D2441	1	Water Inlet Adapter Spud	
67	C1811W	1	Water Stem Cap	
68	D1982	1	Clevis Body Spindle Nut	
69	A693A	1	Clevis Body	

70	30066	1	Spindle Locating Pin (D2546)	
71	D1398	1	Clevis Body Spindle Cone	
72	B1182A	1	Clevis Body Spindle	
73	D1426	2	Lock Washer Key	
74	C1523	.1	Cylinder Lug Bushing	
75	C1508	1	Rifle Nut	
76	B2334	1	Piston	
77	164311	1	O-Ring	
78	D1390	1	Cylinder Ferrule	
79	C1517	1	Front Cylinder Washer Liner	
80	E393M	1	Cylinder - Muffled	
80A	E393	(1)	Cylinder - Standard	
81	D1392	1	Spindle Thrust Washer	
82	C1571	1	Spindle Spring	
83	C1519	1	Spindle Lock Washer	
84	C1527	1	Spindle Nut	
85	C1512	1	Chuck Nut	
86	C1516	1	Chuck Nut Spacer	
87	B1178	1	Chuck	
88	A2598A	1	Fronthead	
89	NB500P	1	Fronthead Gasket (Plastic)	
89A	NB500C	(1)	Fronthead Gasket (Copper)	
90	D6205	2	Steel Retainer Pin Bushing	
91	12812UF	1	Steel Retainer Pin Nut (D1932)	
92	A2599	1	Steel Retainer	
93	C6908	1	Steel Retainer Pin	
94	C1418A	1	Chuck Insert (7/8" Hex.)	

**Leg Assembly 51"= A755451 39"= A755B 30"= A755A30**

95	C1672	1	Bottom Cap Spike (Standard)	
96	C1791	1	Bottom Cap - 4 Prong	
97	225414	1	Split Pin	
98	D1073A	1	Piston Rod Lock Nut	
99	D2038	1	Piston Rod Lock Washer	
100	D1439A	1	Bucket Spacer - Lower	
101	1796740	2	Bucket	
102	D1438A	1	Piston Rod Spacer	
103	D1515A	1	Bucket Spacer - Upper	
104	C1788A	1	Cylinder - 51" Stroke	
104A	C1790A	(1)	Cylinder - 39" Stroke	
104B	C3519	(1)	Cylinder - 30" Stroke	
105	B1851RK	1	Nylon Tubing c/w Ferrules and O Rings (2)	
106	1216W	2	Nut	
107	143M10	2	Washer	
108	B1308	1	Carrying Handle c/w Bolts and Nuts	
109	1026W12	2	Bolt	
110	1973854A	1	Hat Packing (Double Lip)	
111	B1287	1	Top Cap	
112	D1069	1	Top Cap Bushing	
113	1973854	1	Hat Packing	
114	C1520	1	Adapter Nut	
115	B1851A	1	Piston Rod - 51" Stroke	
115A	B1849	(1)	Piston Rod - 39" Stroke	
115B	B3004	(1)	Piston Rod - 30" Stroke	
116	164531	1	O-Ring	

**Sinker Handle Assembly Part No. 19049**

117	B3352	1	Tee Handle c/w Nuts	
118	S2120	2	Tee Handle Grip	
119	C3844	1	Tee Handle Guide	
120	B3263	2	Tee Handle Nylock Nuts (12812UF)	
121	C1582C	2	Side Rod	
122	D2584	2	Tee Handle Springs	
123	C1940	1	Cylinder Lug Bushing	
124	B1729	1	Stirrup Handle	
125	D1388D	2	Side Rod Nuts	
126	D2154	2	Side Rod Nut Wahser	
127	C1939	1	Backhead Lug Bushing	
128	D1454	1	Nut	
129	D1453	1	Washer	