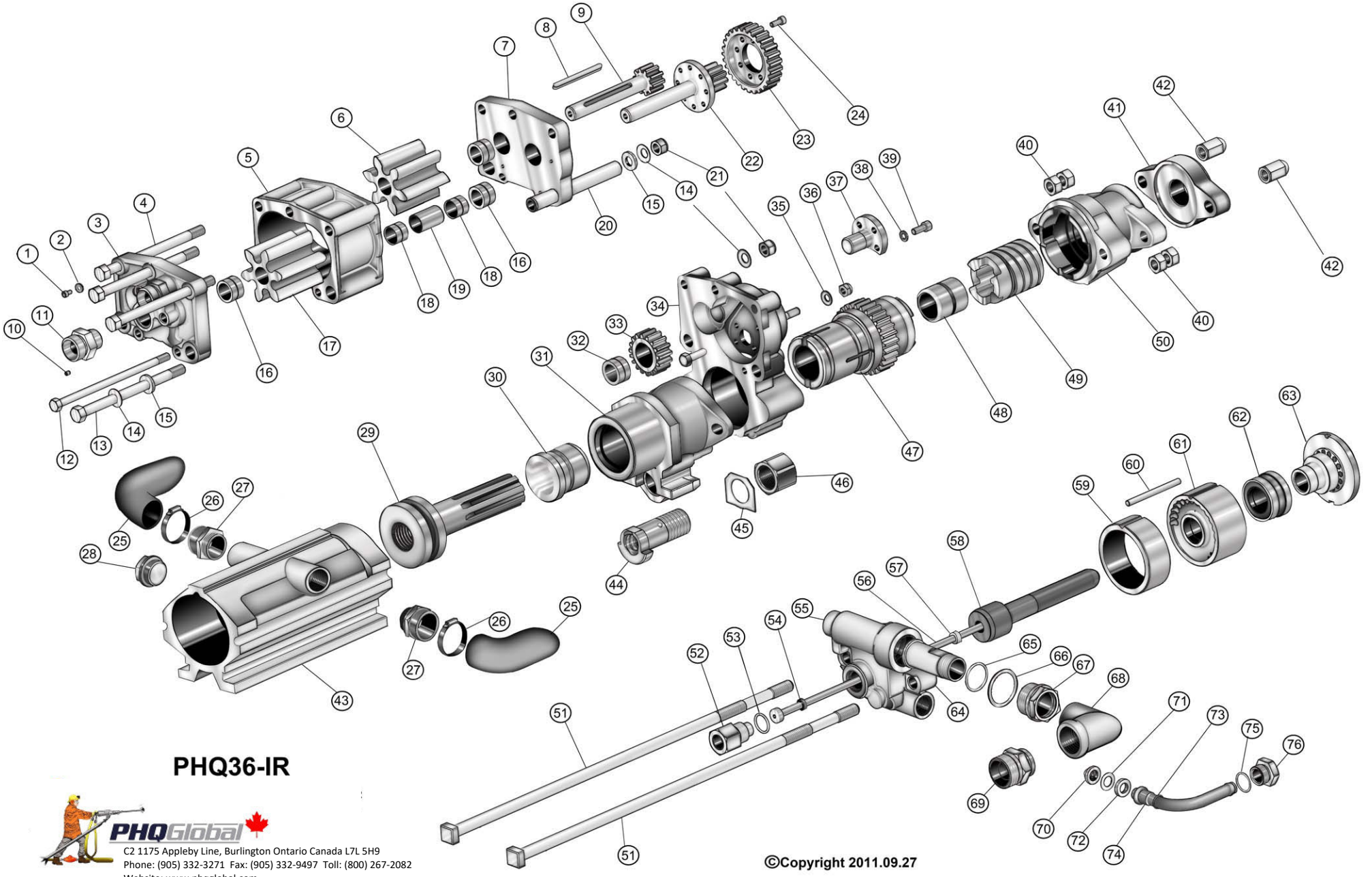


PHQ36-IR

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PHQ36-IR

DWG #	PART NUMBER	ASSY	DESCRIPTION
1	109M618	4	CAP SCREW SOCKET HEAD
2	14962MT	4	SPRING WASHER
3	A1843	1	COVER, BACK ROTATION MOTOR
4	C3229	3	CAP SCREW
5	A1841	1	HOUSING, ROTATION MOTOR
6	B2645	1	ROTOR, ROTATION MOTOR - KEYED
7	A1844	1	COVER, FRONT ROTATION MOTOR
8	23504316	1	KEY
9	B2651	1	PINION DRIVE
10	112M68	1	SOCKET HEAD SET SCREW
11	1356663	2	SPUD, HOSE
12	C3227	2	CAP SCREW
13	C3228	2	CAP SCREW
14	149163MT	10	WASHER, LOCKBELLEVILLE
15	D2028	4	WASHER FLAT, EXTRA THICK
16	2766161SCN	4	BEARING
17	B2646	1	ROTOR, ROTATION MOTOR
18	2766161S	2	BEARING
19	C3221	1	SPACER, BEARING
20	C3218	2	SLEEVE LOCATING
21	128M16	5	LOCKNUT (66743)
22	B2649	1	GEAR, PINION
23	B2650	1	GEAR COMPOUND
24	109M820	8	CAP SCREW, SOCKET HEAD (109M812520)
25	C17791	2	DEFLECTOR, EXHAUST
26	32064	1	CLAMP, EXHAUST (INC. WITH ITEM 45)
27	C17221	2	SLEEVE, CYLINDER EXHAUST
28	C17211	1	PLUG, EXHAUST PHQ36IR (OPTIONAL)
29	B2739	1	S36 PISTON
30	B1250	1	LINER, FRONT CYLINDER
31	A17301	1	FRONT CYLINDER
32	2766181SCN	1	BEARING
33	C3219	1	GEAR, IDLER
34	E558	1	HOUSING REDUCTION
35	149122MT	4	LOCKWASHER, BELLEVILLE
36	128M12	2	LOCKNUT (67605) (1278F)
37	C3220	1	SHAFT, IDLER GEAR
38	143M10	4	WASHER. LOCK HIGH COLLAR, M10
39	109M1020	4	CAP SCREW, SOCKET HEAD

DWG #	PART NUMBER	ASSY	DESCRIPTION
40	D2165	4	L-NUT, SIDE ROD
41	B2720	1	RETAINER, FRONT 44
42	C1727	2	NUT, SIDE ROD
43	E89	1	CYLINDER PHQ36
44	C3098	1	NUT, FEED SCREW
45	C3178A	1	WASHER, TAB LOCK
46	C1876SP	1	NUT, FOR FEED SCREW NUT (SPECIAL)
47	A1845	1	CHUCK GEAR
48	B27191	1	BUSHING, CHUCK 44MM
49	B2906	1	CHUCK, ,44MM 4 DOG
50	A1847	1	FRONT HEAD
51	C3290	2	SIDE ROD
52	C3038	1	PLUG, WATER TUBE
53	1642114	1	O RING
54	D1402	1	SEAL WATER TUBE 14MM
55	E560	1	BACKHEAD
56	C3700A	1	WATER TUBE 14MM
57	XLS9	1	SEAL (0947570)
58	B2827	1	RIFLE BAR, DUMMY 14MM
59	B2653	1	SPACER, BACKHEAD
60	C1745	1	PIN, LOCATION
61	A1368	1	VALVE BOX
62	C2654	1	VALVE
63	B12701	1	PLUG, VALVE BOX
64	B2455	1	STEM, AIR INLET
65	164741	1	O RING
66	D2100	1	WASHER, AIR STEM NUT COPPER
67	B2454	1	NUT, AIR STEM
68	C3039	1	FITTING, AIR INLET
69	01012424	1	HOSE SPUD
70	D2097	1	PAD, THRUST
71	D2098	1	SEAL, AIR WATER STEM
72	D2099	1	WASHER, THRUST
73	1645703	1	O RING
74	C3036	1	STEM, AIR WATER 19MM
75	1648113	1	O RING
76	D2017	1	NUT, AIR BEND
77	WHIPCHECK 2	1	WHIPCHECK (NOT SHOWN)